

Application No. 10/713,167  
Response to Final Office Action

Customer No. 01933

Amendments to the Specification:

Please amend paragraph [0012] on page 3 as follows:

The lower die 8 is formed in a multi-layer structure made of a plurality of die members together so that if a lower die member is worn thin in its inside in which the lower die cavity is formed ~~is worn thin, the same~~ the inside can be replaced for.